

**Abstract of the Disclosure**

2c5 > A method and apparatus for manufacturing multiple die cut  
business forms is disclosed. One embodiment of a printing press according  
to the present invention includes a number of different stations that are  
5 connected together by a continuous web. Multiple die cut business forms are  
produced by a continuous process from stock paper to an output  
configuration such as continuous roll, fan fold, or cut sheet. One aspect of  
the present invention is that a silicone treated glassine stock paper substrate  
can be utilized to allow business forms to be produced with minimized  
10 curling.

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